

## Introduction

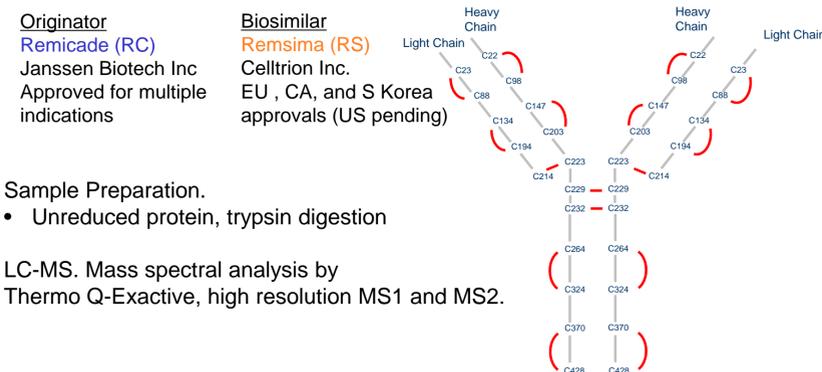
Disulfide bonds influence protein higher order structure and thus have a direct effect on a protein's biological function and activity. Unpaired cysteines or variant disulfide bonding (shuffling) can adversely affect monoclonal antibodies (mAbs) or other proteins, and hence there is great interest in mapping and quantifying disulfide variants down to low concentrations. This problem is also important for antibody-drug conjugates (ADCs) or for bi-specific antibodies. One technique for conjugating a drug replacing disulfide bonds with drug-containing linkers in order to attach a linker and drug to cysteine.

We present here an automated method for rapidly characterizing and quantifying disulfide bonds, including their shuffling.

Application is made to innovator (Remicade) and biosimilar (Remsima) versions of infliximab.

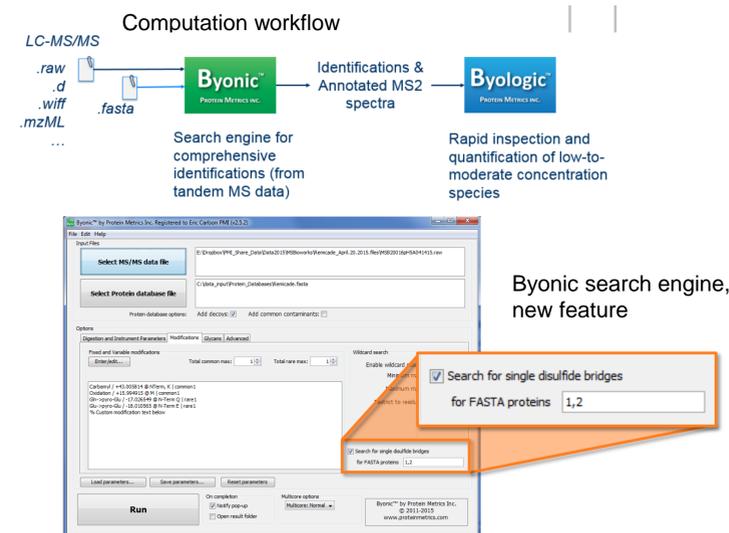
## Methods

Infliximab, an IgG1 [C<sub>6428</sub>H<sub>9912</sub>N<sub>1694</sub>O<sub>1987</sub>S<sub>46</sub> = 144,193 Da]

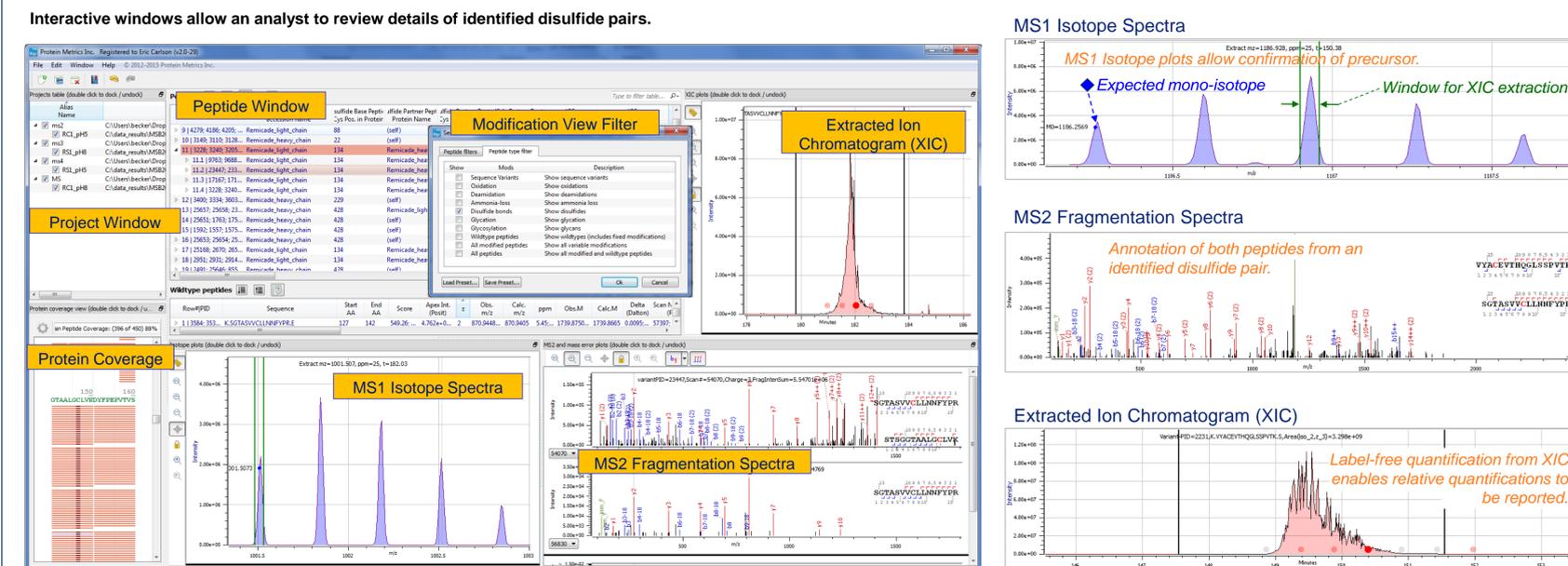


Sample Preparation.  
• Unreduced protein, trypsin digestion

LC-MS. Mass spectral analysis by Thermo Q-Exactive, high resolution MS1 and MS2.



## Byologic® Software: Results and Inspection Dashboard



## Results of Comparison: Remicade vs Remsima

Expected Disulfide Pairs: Total XIC (Normalized to Injection Amount)

Chain 1	Cys 1	Chain 2	Cys 2	Remicade	Remsima
LC	88	LC	23	1.8E+04	2.6E+04
LC	134	LC	194	9.4E+04	1.0E+05
LC	214	HC	223	1.7E+01	1.4E+00
HC	22	HC	98	1.5E+04	2.2E+04
HC	203	HC	147	3.5E+04	2.7E+04
HC	229	HC	229	1.9E+04	1.7E+04
HC	264	HC	324	7.1E+04	5.8E+04
HC	428	HC	370	4.5E+04	5.8E+04

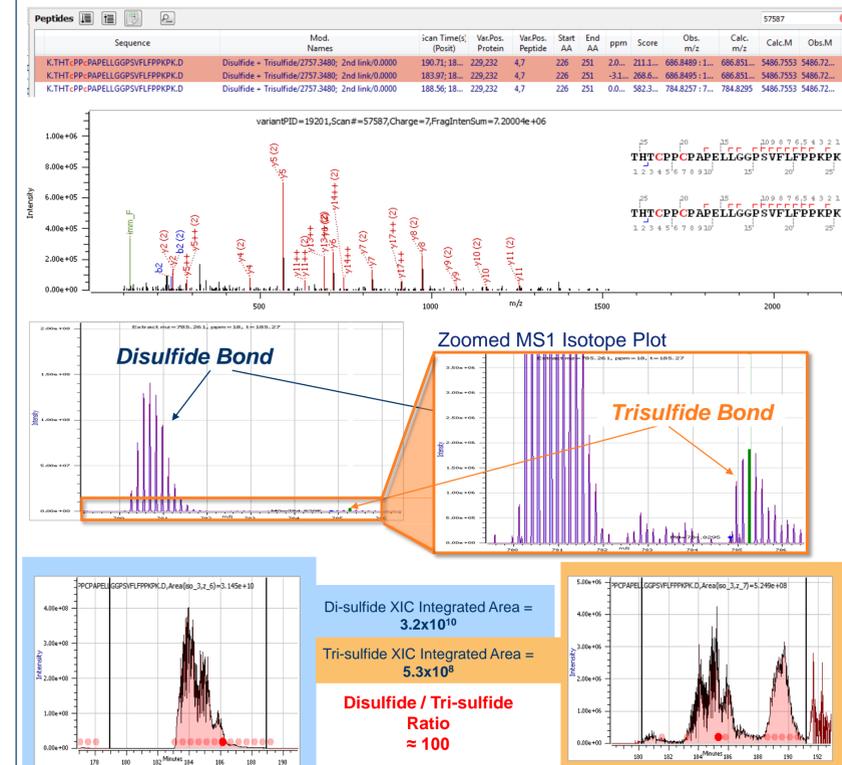
Unexpected (Shuffled) Disulfide Pairs: Total XIC (Normalized to Injection Amount)

Cys-1	Cys-2	Remicade	Remsima
LC-023	LC-088	3.6E+01	3.0E+02
	LC-134	1.6E+02	1.5E+02
	LC-194	3.7E+01	3.8E+01
	HC-223		1.8E+02
	HC-264	1.1E+02	5.9E+01
	HC-428	5.5E+01	2.6E+01
LC-134	LC-088		6.7E+01
	LC-134	8.8E+01	1.5E+02
	HC-223	1.0E+02	9.5E+01
	HC-264	1.2E+02	1.5E+02
	HC-428		3.8E+01
LC-194	LC-088	4.5E+01	1.0E+02
	LC-194	6.8E+01	4.3E+01
	HC-022	5.2E+01	8.7E+01
	HC-232	2.2E+01	6.0E+00
	HC-264	1.3E+02	7.8E+01
	HC-428	5.5E+01	7.7E+01
LC-214	LC-134	3.8E+02	4.4E+02
	LC-194	1.5E+02	1.2E+02
	HC-022		1.7E+01
	HC-264	2.4E+02	1.6E+02
	HC-428		1.4E+01
HC-022	HC-264	4.9E+01	6.4E+01
HC-098	LC-134	1.1E+02	1.1E+02
	HC-264	5.9E+01	5.1E+01
intra	HC-229, 232	2.8E+02	5.2E+02

## Observations

- Analyze both expected and shuffled disulfide bonds
- Most prevalent shuffled disulfide bonds  
 Remicade → LC.134—LC.214, LC.134—HC.147  
 Remsima → LC.134—LC.214, LC.134—HC.147, HC.229-232

## Identify and Quantify Tri-sulfide Bonds



## Discussion and Conclusions

- In both Originator (Remicade) and Biosimilar (Remsima), unexpected (shuffled) disulfide peaks are, in aggregate, ~ 100x less prevalent than the expected disulfide bonds.
- Remsima samples show slightly more disulfide shuffling than Remicade samples.
- Byonic→Byologic offers a platform and workflow for the efficient identification, inspection, and relative quantification of disulfide bonds pairs (both expected and unexpected)
- Byonic→Byologic can be used to identify and quantify tri-sulfide bonds.

## Acknowledgements

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